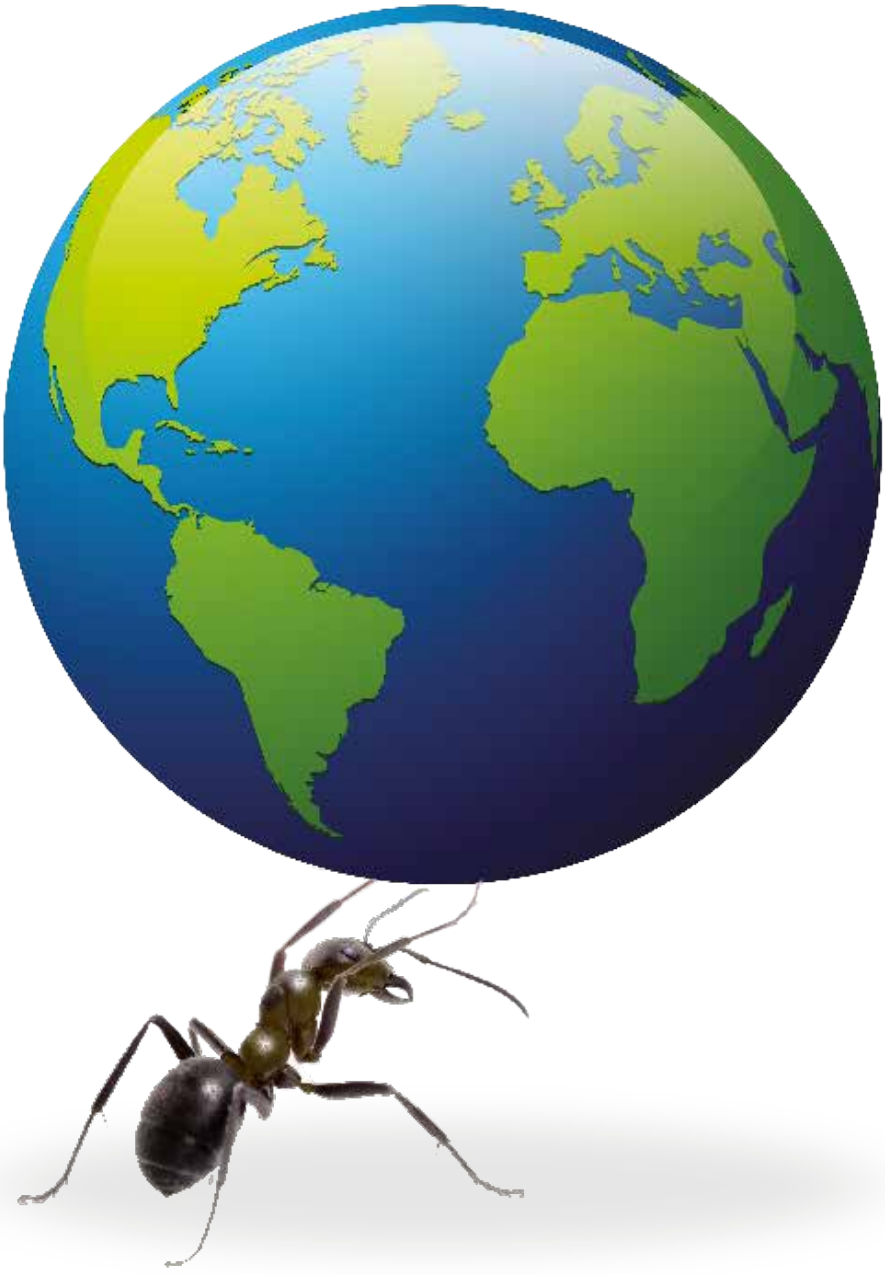
INDEVA®

INTELLIGENT DEVICES FOR HANDLING



Liftronic® Air

Liftronic® series

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Liftronic Air is an Intelligent Assist Device of the INDEVA® Liftronic® Series

- It combines the strength of a traditional pneumatic parallelogram arm with the intelligence of an INDEVA®.
- Its power for lifting is pneumatic, but it is electronically controlled.

Scope of application: it is suitable for handling offset and/or very heavy loads. Models are available from 80 to 250 kg, that can be supplied either **column, ceiling or overhead rail mounted.**

Compared to a traditional manipulator with pneumatic control, Liftronic® Air offers important advantages which help improve safety, ergonomics and productivity.

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Electronic control of the pneumatic balancing circuits has multiple benefits:

- Auto weight sensing
- Efficient use and delivery of air
- Precise movement of the load
- Photocell arming offering safe control of the system
- Touch sensitive handle giving fingertip controlled movement
- Safety in the event of sudden loss of load
- Speed of use and control

Many workers having to perform material handling tasks with a pneumatic manipulator complain that it is slow to respond and heavy to use.

These concerns are addressed in the design of the Liftronic® Air: it features fine control and immediate responsiveness the same as all intelligent assist devices of the INDEVA® Liftronic® family. The electronic control allows for smaller pneumatic circuits and for more compact gripping tools, thus providing greater manoeuvrability and visibility.

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LIFTRONIC® AIR vs. PNEUMATIC MANIPULATOR

LIFTRONIC® AIR	PNEUMATIC MANIPULATOR
SAFETY	
Total	**Limited**
If a load is lost, the controls immediately balance the system so removing the risk of sudden upward movement of the controls and tooling.	Only mechanical or pneumatic devices available. Vertical movement especially is difficult to control.
AUTO WEIGHT SENSE & LOAD BALANCING IN REAL TIME	
Standard feature	**Not possible in real time**
By means of a load cell and electronic signalling, the INDEVA® not only automatically balances the load weight in real time, but it also senses the load weight continually. The balance is adjusted accordingly allowing for very precise moves and load positioning.	The auto weight sense function is not easy to implement and is not precise. Usually, load balancing is carried out manually by means of a pressure regulator or selector; Counter balancing is much slower because it takes longer for pneumatic signalling (by compressed air) to travel around the circuits than an electronic signal.
LOAD BALANCING ALONG THE WHOLE VERTICAL STROKE	
Constant	**Not constant**
Special sensors and electronic controls allow perfect balancing along the whole stroke.	The cylinder pressure does not react as quickly as the arm movement required by the operator.
VERTICAL MOVEMENTS	
Quick and effortless*	**Slower and more effort required**
Thanks to its special finger tip sensing handle, the INDEVA® reacts instantaneously to the operator's touch, thus providing fine control of up/down movements.	The restriction of air flow in and out of the cylinders gives a much slower movement than the operator expects.

*The effort required for lifting or lowering a load of any weight is equal to 0, 3 kg

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LIFTRONIC® AIR	PNEUMATIC MANIPULATOR
LOAD POSITIONING	
Very precise The INDEVA® doesn't over-travel, nor bounce and doesn't require lots of small corrective movements to reach the required position; the load doesn't suffer any impact when positioned.	**Not precise** It requires lots of little corrective movements to reach the required position if load has to be placed in a restricted area. Load positioning implies an impact that may harm delicate loads.
VERSATILITY	
Simple and quick Modifications to movement parameters are simple and quick via electronic software.	**Difficult** Modifications to tooling functions are difficult and can result in costly upgrades by qualified technicians.
MAN / MACHINE INTERFACE	
Simple and efficient By means of display.	**Complicated and with fewer functions** By means of pneumatic lamps which are slow to react.
INTERFACE WITH OTHER MACHINES	
Simple and unlimited Thanks to the INDEVA® electronic control, endless interfaces are possible.	**Complicated and limited** By means of traditional means which allows for a limited scope application.
ELECTRONIC CYCLE COUNTER	
Different actions It can be associated with many different actions.	**Only the total cycle** Only the total cycle counter is available.
DIAGNOSTIC AND MAINTENANCE	
Simple Fault finding by means of microprocessor and remote service AppIndeva*[2].	**Difficult** Fault finding, especially for complex systems, is very difficult.

*[2] An advanced remote service system by Scaglia INDEVA®

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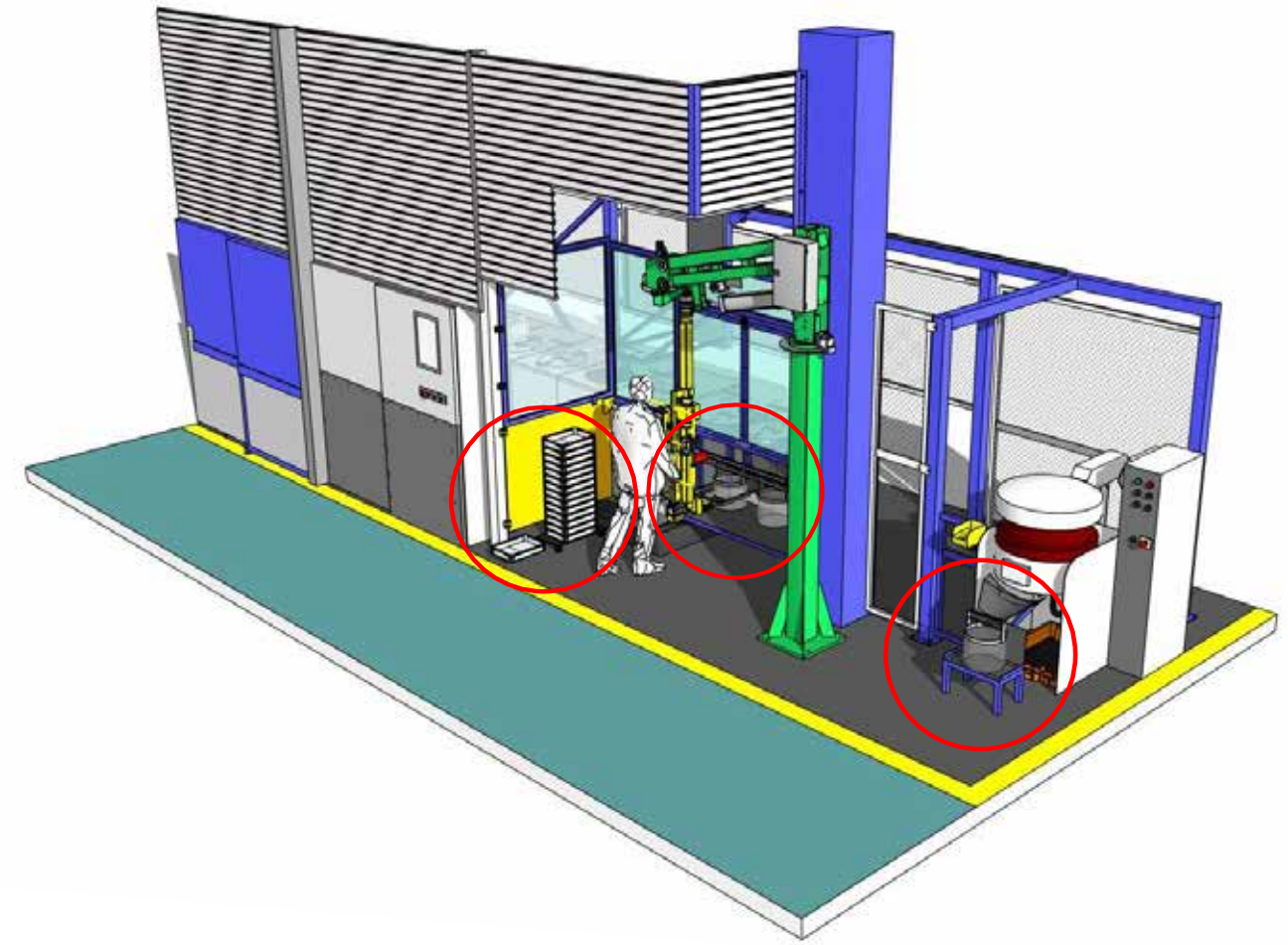
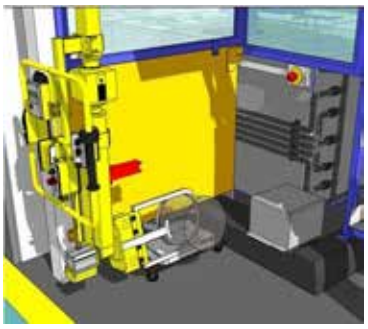
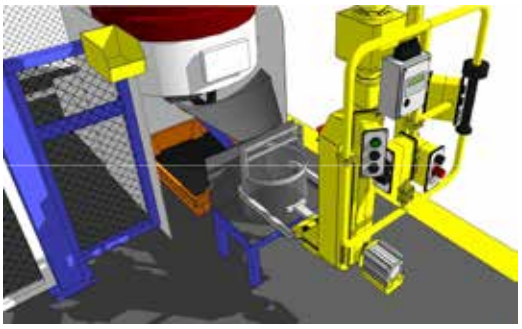
Liftronic® Air Case history: Handling Metal crates in Aerospace Industry



Metal crates must be moved and emptied at very high temperatures





INDEVA® solution

Scaglia INDEVA® produced a custom solution taking into consideration all constraints present in the work cycle and the need to guarantee good ergonomics and safety for the workers.

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A column mounted Liftronic® Air with tooling for handling and rotating offset crates.

The whole case history is at:
www.indevagroup.com/news/manipulator-metal-crates-aerospace

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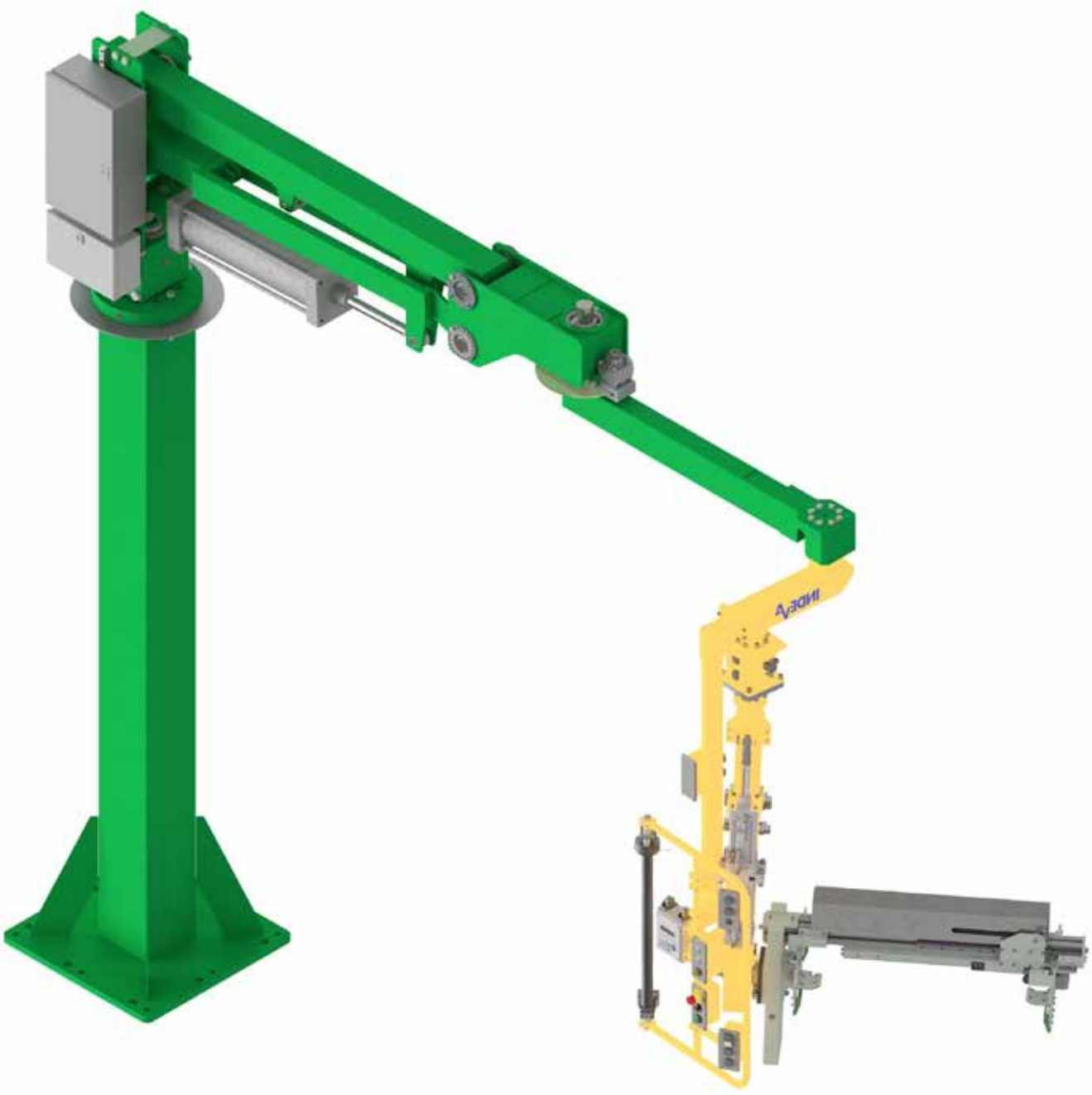
Liftronic® Air Case history: Manipulator for large trolleys

Handling large trolleys of different sizes with one Intelligent Lift Assist Device

A Company manufacturing trolleys for shop floor material handling needed a lift assist device for handling 46 different types of large trolleys at the sealing stage of their production line.



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INDEVA® solution

A column mounted Liftronic® Air with custom gripping tool suitable for handling trolleys of different sizes, offering the following advantages:

- Liftronic® Air is auto weight sensing and auto balancing, thus making the task of handling trolleys with different weights easy and user friendly with no need of any adjustment.
- Liftronic® Air is very responsive allowing for smooth and natural movements.
- Liftronic® Air provides safety against load loss and against uncontrolled movements of the gripping tool.
- Ergonomic design.
- Liftronic® Air can handle heavy and bulky loads offset with ease and precision.
- Liftronic® Air's electronic control over the pneumatic circuits allows for efficient air consumption.

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Liftronic® Air Case history: Handling car dashboards

The Automotive industry chooses the latest technology for their assembly lines

Liftronic® Air has been chosen by large Companies in the Automotive industry because it is the latest technology for handling a car dashboard.
Liftronic® Air is an INDEVA® manipulator suitable for handling offset loads. It is as powerful as a traditional pneumatic manipulator but features fine movement control as all INDEVA® manipulators.

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INDEVA® solution

Rail mounted Liftronic® Air with custom gripping tool.

The advantages of the Liftronic® Air compared to pneumatic manipulators traditionally used in car assembly lines are being recognized more and more by all leading manufacturers.

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